ENVIRONMENTAL PRODUCT DECLARATION

as per *ISO 14025* and *EN 15804+A2*

Owner of the Declaration	MMFA - Multilayer Modular Flooring Association
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-MMF-20250077-CBF1-EN
Issue date	05.03.2025
Valid to	04.03.2030

Vinyl- SPC- floor covering

MMFA (Multilayer Modular Flooring Association)

Institut Bauen und Umwelt e.V.

ECO PLATFORM EPD VERIFIED

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General Information

MMFA (Multilayer Modular Flooring Association)

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Declaration number

EPD-MMF-20250077-CBF1-EN

This declaration is based on the product category rules:

Floor coverings, 01.08.2021
(PCR checked and approved by the SVR)

Issue date

05.03.2025

Valid to

04.03.2030

Dipl.-Ing. Hans Peters
(Chairman of Institut Bauen und Umwelt e.V.)

Florian Pronold
(Managing Director Institut Bauen und Umwelt e.V.)

Vinyl- SPC- floor covering

Owner of the declaration

MMFA - Multilayer Modular Flooring Association
Mittelstrasse 50
33602 Bielefeld
Germany

Declared product / declared unit

1 m² of Vinyl-SPC floor covering

Scope:

This Environmental Product Declaration (EPD) is an association EPD and refers to a representative Vinyl-SPC floor covering produced by European manufacturers that are members of MMFA®.
Data are based on production during 2022-2023 in Europe and China.
Data have been provided by 4 companies of MMFA which represent 66 % percent of MMFA members.
The declared Vinyl-SPC floor covering represents a weighted average of best-selling products withing the thickness range of 4.3 - 5.0 mm, that meets the requirements of the use classes: 21-23, 31-34 according to EN ISO 10582 or EN 16511, ISO 10874.
The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR
Independent verification of the declaration and data according to ISO 14025:2011
☐ internally ☒ externally

Mrs Kim Allbury,
(Independent verifier)

Product

Product description/Product definition

Vinyl-SPC floor coverings described in this EPD are produced or sold by member companies of MMFA®. The floor coverings meet the requirements of *EN ISO 10582* or *EN 16511*.
Vinyl-SPC floorings consist of a number of layers. On the top side, there is a PVC-decor layer with a transparent, wear-resistant contact surface which is varnished; in the middle there is a high-density core layer (SPC) made of a PVC as binder and approximately 60 percent mineral filler from calcium carbonate and on the back side there is a stabilizing layer to guarantee floor stability. Certain product constructions offer as well integrated impact sound insolation.
The decorative layer of a Vinyl-SPC floor covering can be printed with any design and gives the floor its individual appearance. For the placing on the market of the product in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland) Regulation (EU) No. 305/2011 (CPR) applies. The product needs a declaration of performance taking into consideration *EN 14041:2004+AC:2005+AC:2006 Resilient, textile and laminate floor coverings – Essential characteristics and the CE-marking*. For the application and use the respective national provisions apply.

Application

The Vinyl-SPC floor covering described in this EPD is intended to be used within a building and meets the requirements of the use classes: 21-23, 31-34 according to *EN ISO 10582* or *EN 16511, EN ISO 10874*.
For the application and use the respective national provisions apply.

Technical Data

The following table contains the construction data of the declared product group:

Constructional data

Name	Value	Unit
Product thickness	4.3 - 5	mm
Grammage	7900 - 9500	g/m^2
Product Form	Panel	-
Length of the surface layer	300 - 2500	mm
Width of the surface layer	70 - 600	mm
Length and width of squared elements	250 - 700	mm
Density	1750 - 1900	kg/m^3

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to *EN 14041:2004+AC:2005+AC:2006*.

Base materials/Ancillary materials

The composition of the declared Vinyl- SPC floor covering in mass % is:

- 58.5 % Calcium Carbonate
- 34.8 % PVC
- 4.5 % Additives
- 1.5 % Attached Pad
- 0.7 % Others

PVC-based surface layer
The surface layer consists of a UV-varnished transparent PVC wear layer and a decorative printed layer.

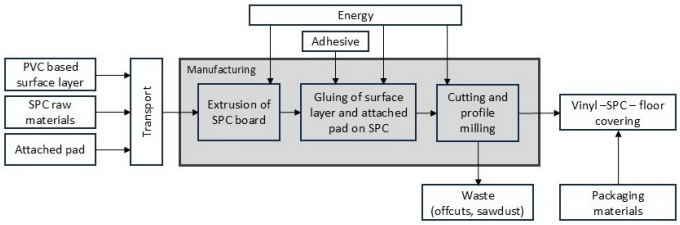
SPC (Solid Polymer Core)
The core board is a high-density board composed of PVC as binder and calcium carbonate (mineral reinforcement) as filler.

Attached pad
As a fixed underlay material an attached pad an expanded polymer.

This product contains substances listed in the *candidate list (SVHC)* (date: 25.08.2023) exceeding 0.1 percentage by mass: **NO.**

Manufacturing

The illustration below describes the manufacturing process of the floor covering (simplified).



The system boundary can slightly differ from the illustration, as some manufacturers purchase SPC boards as pre-products. The same applies for the PVC-based surface layer, which is partly manufactured in-house and partly supplied externally.

Packaging

As packaging materials mainly wooden pallets, cardboard and polyethylene film are used. Wooden pallets can be used several times and can be recycled at the end of life. Cardboards and polyethylene films can be fed into the recycling cycle in accordance with local regulations and possibilities and thus be reused.

Reference service life

The estimated service life of a floor covering depends e.g. on the type of floor covering and the area of application, the user and the maintenance of the product. Comparisons of different floor coverings are only allowed if these parameters are considered in a consistent way. A minimum service life of 25 years can be assumed, technical service life can be considerably longer (*BNB* refers to a service life of 20 years). The use stage is declared in this EPD for a one-year usage.

Extraordinary effect

Vinyl- SPC- floor coverings are normally in the reaction to fire class Bfl-s1 according to *EN 13501-1*.

Re-use phase

Vinyl- SPC- panels are installed loose-laid and do have a high light resistance that delays a change in the decorative surface. They can thus be re-used in another flooring installation in case of careful and selective dismantling (damaged planks should be sorted out in any case).
Waste of Vinyl- SPC- panels can be used again completely after a mechanical recycling process in the extrusion process for SPC core boards. Also an energy recovery is possible. A landfill of the material is not known in Europe.

Disposal

The *European waste code (EWC)* is 17 02 03 (plastics).
If repeated use as floor coverings or recycling material is not possible, the product can be sent for energy recovery to

generate heat and electricity.
Open burning in a chimney is not possible, as the combustion of plastics leads to harmful emissions. Incineration should take place in a plant with a connected flue gas cleaning system, such as a waste incineration plant.
In all cases, disposal must be in accordance with federal, state and local waste disposal regulations.

LCA: Calculation rules

Declared Unit
Declared is 1 m^2 Vinyl- SPC- floor covering with the specifications listed in the table below.

Name	Value	Unit
Declared unit	1	m^2
Grammage	8.93	kg/m^2
Layer thickness (without attached pad)	0.00474	m
Gross density	1883	kg/m^3

The EPD declares an average of a specific product from factories of several manufacturers of floor coverings. The averaging was done by weighting according to the total production quantities of the manufacturers. The EPD is representative for the association MMFA. Regarding the variability of production data of the individual manufacturers, slight fluctuations can occur due to different production technologies, supply chains and locations.

Other declared units are allowed if the conversion is shown transparently.

System boundary
Type of EPD: cradle to gate with options, modules A4, A5, B2, modules C1–C3, module D.

Modules A1-A3 include processes that provide materials and energy input for the system, manufacturing and transport processes up to the factory gate, as well as waste processing.

Module A4 includes transport of the floor covering to the place of installation (100 km - truck diesel Euro 6).

Module A5 includes treatment and disposal of packaging material in the installation phase at the construction site. Installation efforts in form of offcuts or auxiliaries are not declared in the EPD.
For a simplified calculation of the environmental impact of 1 m² flooring including a certain amount of installation offcuts the values for the product stage (A1-A3), delivery (A4), packaging treatment (A5) and end of life (C, D) have to be multiplied by the amount of waste (e.g. 3 % installation waste, factor 1.03).

Module B2 includes provision of a cleaning agent, energy and water consumption for the cleaning of the floor covering incl. wastewater treatment. The LCA results in this EPD are declared for a one-year usage.

Module C1 considers manual deconstruction/dismantling.

Module C2 includes transportation of post-consumer waste to a waste processing plant (50 km - truck diesel Euro 6).

Module C3: 100 % incineration in a waste incineration plant in the EU. The collection rate is set to 100 %.

Module C4: As the end-of-life scenario is incineration in module C3, module C4 is declared without any environmental impacts.

Module D includes potential benefits from all net flows given in modules A3 (production waste), A5 (packaging waste) and C3 (product end-of-life) that leave the product system after having passed the end-of-waste state in the form of recovery potential.

Geographic Representativeness
Land or region, in which the declared product system is manufactured, used or handled at the end of the product´s lifespan: Europe

Comparability
Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. The used database is *Sphera MLC* (formerly GaBi), version 2024.1. The results are evaluated using characterisation factors in accordance with EF 3.1.

LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

Information on describing the biogenic carbon content at factory gate
The product does not contain any raw materials from renewable sources, therefore the biogenic carbon content in the product is declared as zero.

Name	Value	Unit
Biogenic carbon content in product	-	kg C
Biogenic carbon content in accompanying packaging	0.11	kg C

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO_2.

Information on the electricity mix used in module A3:
Global Warming Potential (GWP-total acc. EN15804, EF3.1) of electricity mix: 0.67 kg CO2 eq/kWh

Transport to the construction site (A4)

Name	Value	Unit
Litres of fuel (per kg of transported good)	0.03	l/100km
Transport distance	100	km
Capacity utilisation (including empty runs)	55	%

Maintenance (B2) per year

Name	Value	Unit
Water consumption	0.0068	m^3
Auxiliary (Detergent)	0.051	kg
Electricity consumption	0.0739	kWh

End of Life (C1-C3)

Name	Value	Unit
Collected separately waste type	8.93	kg
Waste materials for energy recovery	8.93	kg

Reuse, recovery and/or recycling potentials (D), relevant scenario information

In module D, potential benefits from incineration processes in modules A3, A5 and C3 are declared.

LCA: Results

The following tables display the LCA results for 1 m² Vinyl-SPC- floor covering with a thickness of 4.7 mm and a surface weight of 8.93 kg/m². LCA results for module B2 declare a one-year usage.
The LCA results are representative for MMFA Vinyl- SPC- floor coverings with the described product characteristics, including product composition and geographical scope, and a thickness within the range of the collected data (4.0 - 5.0 mm).
The results are evaluated using characterisation factors in accordance with EF 3.1.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse- Recovery- Recycling- potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	X	MNR	MNR	MNR	MND	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 m² Vinyl-SPC- floor covering

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
GWP-total	kg CO_2 eq	1.35E+01	9.07E-02	4.4E-01	7.43E-02	0	4.54E-02	7.64E+00	0	-1.82E+00
GWP-fossil	kg CO_2 eq	1.42E+01	8.9E-02	4.24E-02	7.06E-02	0	4.45E-02	7.3E+00	0	-1.82E+00
GWP-biogenic	kg CO_2 eq	-7.14E-01	2.13E-04	3.98E-01	3.7E-03	0	1.07E-04	3.43E-01	0	-7.91E-03
GWP-luluc	kg CO_2 eq	1.61E-02	1.5E-03	6.2E-06	9.43E-06	0	7.5E-04	2.66E-03	0	-1.66E-04
ODP	kg CFC11 eq	5.74E-11	1.32E-14	5.42E-14	5.7E-13	0	6.58E-15	9.68E-12	0	-1.63E-11
AP	mol H^+ eq	6.62E-02	1.37E-04	8.43E-05	1.09E-04	0	6.86E-05	2.97E-03	0	-1.92E-03
EP-freshwater	kg P eq	3.59E-05	3.81E-07	1.43E-08	4.5E-06	0	1.91E-07	3.67E-06	0	-3.05E-06
EP-marine	kg N eq	1.66E-02	5.04E-05	2.74E-05	4.75E-05	0	2.52E-05	1.07E-03	0	-5.83E-04
EP-terrestrial	mol N eq	1.84E-01	5.95E-04	3.7E-04	3.38E-04	0	2.98E-04	1.27E-02	0	-6.26E-03
POCP	kg NMVOC eq	5E-02	1.34E-04	7.42E-05	1.32E-04	0	6.68E-05	2.95E-03	0	-1.65E-03
ADPE	kg Sb eq	1.79E-05	7.78E-09	5.73E-10	1.32E-08	0	3.89E-09	1.05E-07	0	-1.59E-07
ADPF	MJ	2.41E+02	1.18E+00	1.19E-01	1.56E+00	0	5.88E-01	1.9E+01	0	-3.24E+01
WDP	m^3 world eq deprived	1.75E+00	1.38E-03	4.83E-02	1.49E-02	0	6.91E-04	1.35E+00	0	-2E-01

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential)

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 m² Vinyl-SPC- floor covering

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
PERE	MJ	3.34E+01	1.01E-01	4.59E+00	3.84E-01	0	5.07E-02	5.74E+00	0	-1.09E+01
PERM	MJ	4.55E+00	0	-4.55E+00	0	0	0	0	0	0
PERT	MJ	3.79E+01	1.01E-01	3.31E-02	3.84E-01	0	5.07E-02	5.74E+00	0	-1.09E+01
PENRE	MJ	1.87E+02	1.18E+00	5.74E-01	1.56E+00	0	5.88E-01	7.23E+01	0	-3.24E+01
PENRM	MJ	5.38E+01	0	-4.55E-01	0	0	0	-5.34E+01	0	0
PENRT	MJ	2.41E+02	1.18E+00	1.19E-01	1.56E+00	0	5.88E-01	1.9E+01	0	-3.24E+01
SM	kg	9.64E-01	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m^3	5.93E-02	1.13E-04	1.14E-03	5.18E-04	0	5.64E-05	3.38E-02	0	-8.4E-03

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 m² Vinyl-SPC- floor covering

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
HWD	kg	2.82E-06	4.5E-11	6.92E-11	8.72E-10	0	2.25E-11	1.19E-08	0	-2.21E-08
NHWD	kg	4.77E-01	1.92E-04	1.24E-02	7.39E-03	0	9.6E-05	5.18E+00	0	-1.7E-02
RWD	kg	6.24E-03	2.14E-06	5.98E-06	8.94E-05	0	1.07E-06	9.01E-04	0	-2.42E-03
CRU	kg	0	0	0	0	0	0	0	0	0

MFR	kg	0	0	0	0	0	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EEE	MJ	1E+00	0	6.25E-01	0	0	0	7.03E+00	0	0
EET	MJ	1.82E+00	0	1.13E+00	0	0	0	1.27E+01	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:
1 m² Vinyl-SPC- floor covering

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
PM	Disease incidence	9.7E-07	1.31E-09	5.44E-10	9.21E-10	0	6.57E-10	5.96E-08	0	-1.57E-08
IR	kBq U235 eq	5.67E-01	3.11E-04	9.35E-04	1.37E-02	0	1.55E-04	1.35E-01	0	-3.98E-01
ETP-fw	CTUe	1.31E+02	8.73E-01	5.54E-02	6.1E-01	0	4.37E-01	1.06E+01	0	-4.62E+00
HTP-c	CTUh	4.37E-09	1.76E-11	4.29E-12	3.54E-11	0	8.82E-12	3.73E-10	0	-3.73E-10
HTP-nc	CTUh	1.83E-07	7.91E-10	2.06E-10	2.31E-09	0	3.96E-10	2.31E-08	0	-8.72E-09
SQP	SQP	1.34E+02	5.79E-01	3.66E-02	2.21E-01	0	2.89E-01	5.1E+00	0	-6.39E+00

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

References

Standards

EN ISO 10874
EN ISO 10874:2012 + A1:2020, Resilient, textile and laminate floor coverings - Classification.

EN 13501
EN 13501-1:2019-01-14;Fire classification of construction products and building elements.

EN 14041
EN 14041:2004+AC:2005+AC:2006, Resilient, textile and laminate floor coverings – Essential characteristics.

EN 15804
EN 15804:2012+A2:2019+AC:2021, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

EN 16511
EN 16511:2023; Modular mechanical locked floor coverings (MMF) – Specification, requirements and test method for multilayer modular panels for floating installation.

EN ISO 10582
EN ISO 10582:2017, Resilient floor coverings - Heterogeneous poly (vinyl chloride) floor covering - Specifications.

ISO 14025
EN ISO 14025:2011, Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

Further References

BNB
BBSR table (german): 'Nutzungsdauern von Bauteilen zur Lebenszyklusanalyse nach BNB', Bundesinstitut für Bau-, Stadt- und Raumforschung, Referat II Nachhaltiges Bauen; online available under: https://www.nachhaltigesbauen.de/austausch/nutzungsdauern-von-bauteilen/, 2017.

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European Waste Catalogue (EWC), COMMISSION DECISION of 18 December 2014 amending Decision 2000/532/EC on the list of waste pursuant to Directive 2008/98/EC of the European Parliament and of the Council, 2014.

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IBU PCR Part A
PCR - Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Report according to EN 15804+A2:2019, version 1.4, Institut Bauen und Umwelt e.V., https://ibu-epd.com/, 2024.

IBU PCR Part B
PCR – Part B: Requirements of the EPD for Floor Coverings, (PCR version v8; 20.06.2023), Institut Bauen und Umwelt e.V., https://ibu-epd.com/, 2023.

LCA FE software and MLC databases
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SVHC
Candidate List of substances of very high concern for Authorisation (SVHC), European Chemicals Agency (ECHA),

2023.

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